Enhanced thermoelectric performance by Cu addition in p-type Bi-Te alloys

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Introduction	Experimental method
There are studies showing thermoelectric properties increase by cation addition on p-type Bi-Te alloy. Especially, Bi _{0.5} Sb _{1.5} Te ₃ alloys	 We synthesized a series of Cu doped bismuth antimony telluride (Cu_xBi_{0.5}Sb_{1.5}Te₃, x = = 0, 0.0025, 0.005, 0.0075, 0.01)
are most widely used thermoelectric p-type materials for room-temperature applications. However, the analysis of Cu addition on p-	polycrystalline samples by solid-state reaction in a vacuum-sealed quartz tube with stoichiometric compositions.
type Bi-Te alloy(Bi _{0.5} Sb _{1.5} Te ₃) has not been verified yet. In this study, we investigated the influence of Cu addition in <i>p</i> -type	• Stoichiometric amounts of Cu, Bi, Sb, Te shots (Copper : 99.99% Bismuth : 99.999%, Antimony: 99.999%, Tellurium :
Cu _x Bi _{0.5} Sb _{1.5} Te ₃ (x = 0, 0.0025, 0.005, 0.0075, 0.01) polycrystalline alloys on the electronic and thermal transport properties based on	99.999%,) were mixed and reacted in a vacuum-sealed quartz tube at 1050°C for 18h.
parabolic band modeling and Debye-Callaway model. It was found that the Cu addition increases the hole concentrations without	 The polycrystalline samples were compacted using spark plasma sintering (SPS) at 400 °C for 5min under 60MPa.
modifying the band structure much and reduces the lattice and bipolar thermal conductivity quite effectively.	• The S and σ were measured in the perpendicular direction to the SPS pressing direction using ZEM-3 from 300K to 520K.
Dimensionless figure of merit(zT) in Thermoelectrics	Cu addition in Bi _{0.5} Sb _{1.5} Te ₃
 Atom Electron (a) (b) Active Cooling (c) Heat Source 	 Electrical properties



- Through the correlation between density of effective mass and band structure, the change in band structure was observed and a schematic diagram was drawn.
- The Cu atoms are inserted between the layers of the Bi-Te material to make a larger difference in mass and lattice constant compared to other substitutional doping.
- As Cu addition increased, Carrier concentration increases and Mobility decreases.
- Through the addition of Cu, zT increased in the whole temperature range by high power factor value and thermal conductivity reduction effect at high temperature.
- $Cu_{0.0075}Bi_{0.5}Sb_{1.5}Te_3$ exhibited the highest zT value of 1.15 at 400 K.